

Garant

Steel boring bar A.. MVUNR 93°, for indexable inserts VN., right-hand, Shank Ø / insert size: 40/16mm


Order data

Order number	251724 40/16
GTIN	4045197868213
Item class	21T

Technical description

Minimum pre-drill Ø D_{min}	50 mm
Screw for clamp	259021 1
Clamping height L_2	38.5 mm
Setting angle κ	93 degrees
Overall length L	300 mm
suitable indexable insert	VN.. 1604..
ISO code toolholder	A40T MVUNR/L 16
Clamping claw	259038 4
Shim	259031 39
Shim screw	259025 3
Insert size	16 mm
Centre offset L_3	27 mm
Shank Ø D_s	40 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Screw for clamping claw Type 1	259021 1
Shim screw Type 3	259025 3
Shim Type 39	259031 39
Clamping claw Type 4	259038 4
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8